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Heidelberg Materials UK
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Ketton Works
1333-CPR-00122



Cement Test Report

Heidelberg Materials
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Results of tests made at the laboratories of the company on samples of

Ketton PC, BS EN 197-1:2011 - CEM I 52,5N

Dispatched from Ketton during week ending

20-Sep-26 (Week No. 2026-37)

and during week ending

30-Aug-26 (Week No. 2026-34) for 28 day results

Date	Fineness	Setting Time	Soundness	Compressive Strength			Chloride	Alkali	
	Specific Surface (m ² /kg)	Initial (mins)	Expansion (mm)	40mm x 40mm x 160mm Mortar prisms			mean of 25 %	Certified Average of 25 Alkali % Na ₂ O eq	Standard Deviation
				2 Days (N/mm ²)	7 Days (N/mm ²)	28 Days (N/mm ²)			
14-Sep-26	425	195	0	32.5	53.0		0.03	0.61	0.03
15-Sep-26	425	195		31.5	51.5		0.03	0.61	0.03
16-Sep-26	435	190		31.5	50.0		0.03	0.61	0.03
18-Sep-26	420	195		30.5	51.0		0.03	0.61	0.03
Average	425	195		31.5	51.5				
24-Aug-26	415	185	1	34.0	57.5	67.0	0.03	0.64	0.04
25-Aug-26	420	180		30.0	52.0	66.5	0.03	0.63	0.04
26-Aug-26	440	185		32.5	54.0	68.0	0.03	0.63	0.04
28-Aug-26	440	180		32.0	54.0	69.5	0.03	0.62	0.03
Average	430	185		32.0	54.5	68.0			

Product Declaration:

Declared Mean Alkali (%) = 0.75 (Max)

Declared Mean Chloride content (%) = 0.07 (Max)

For and on behalf of
HEIDELBERG MATERIALS UK

Dr Nina Cardinal, Dipl.Ing., CEng, MICT
Technical Strategy Director
Heidelberg Materials UK

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