

Chemical Report

Heidelberg Materials
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Ketton
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Composition of Ketton PLC 52,5N, EN 197-1:2011, CEM II/A-LL 52,5N

Dispatched from Ketton

Chemical analysis for week ending 27-Sep-26

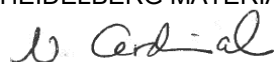
Week No. 2026-38

Compound	%
SiO ₂	19.63
Al ₂ O ₃	4.82
Fe ₂ O ₃	2.96
CaO	66.49
MgO	1.10
SO ₃	3.35
K ₂ O	0.38
Na ₂ O	0.29
Cl	0.03
Loss on Ignition	n/a
Not Detected	0.97
Total	99.03

	%
Insol Residue	n/a
Free CaO	0.1
Certified Average Alkali Na ₂ O (Equiv)	0.59
LSF (x 100)	102.35

Clinker compounds by Rietveld analysis	
C ₃ S	62.0
C ₂ S	8.2
C ₃ A	9.5
C ₄ AF	7.0

For and on behalf of
HEIDELBERG MATERIALS UK



Dr Nina Cardinal, Dipl.Ing., CEng, MICT
Technical Strategy Director
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