

Port Talbot - June 2026

Combinations of evoBuild Low Carbon GGBS supplied from Heidelberg Materials UK in combination with the CEM I Portland Cements and CEM II Portland Limestone Cements (PLC) listed below conform with the requirements of BS 8500-2:2023 over the indicated range of proportions. The compressive strength results are for tests carried out in accordance with BS EN 197-1 with 50% evoBuild Low Carbon GGBS in combination with the indicated cement. The combination of cement sources in bold text have been evaluated for conformity for less than six months.

In order to establish the designation of the combination as per Table 1 of BS 8500-2:2023, the user requires to know the limestone content of the cement. For cements supplied by Heidelberg Materials UK, this is shown in brackets in the table below. For cements of other sources the user should refer to the supplier for this information.

Composite samples for Heidelberg Materials UK cements and evoBuild Low Carbon GGBS are obtained by blending not less than 8 spot samples of similar mass, taken at regular intervals throughout the relevant period. For information on composite samples of other cement sources, the user should refer to the supplier.

Cement Source		Compressive Strength N/mm ²		evoBuild Low Carbon GGBS Percentage Range					
				42.5L		32.5L		22.5	
Company	Source	7 day	28 day	Min	Max	Min	Max	Min	Max
DRAGON ALFA	METAPORQUERA PLC	31.4	55.2	6	61	50	74	68	83
TARMAC	ABERTHAW PLC	33.9	50.5	6	55	43	68	62	79
CEMEX	RUGBY PLC	33.8	54.3	9	61	53	73	68	82
CEMEX	TILBURY PLC	32.4	51.6	6	62	52	75	70	85
CEMEX	NEWPORT-PLATIN	No Sample	No Sample	n/a	n/a	n/a	n/a	n/a	n/a
HOLCIM	CAULDON PLC	32.8	52.8	6	63	42	77	71	86
PREMIER	LIMERICK PLC	No Sample	No Sample	n/a	n/a	n/a	n/a	n/a	n/a
PREMIER CEMENT	PLATIN (GARSTON) PLC	No Sample	No Sample	n/a	n/a	n/a	n/a	n/a	n/a
HEIDELBERG MATERIALS	KETTON (3-5%)	31.5	52.2	6	58	48	70	64	79
TARMAC	ABERTHAW	31.4	51.2	15	60	50	75	68	84
HEIDELBERG MATERIALS	PADESWOOD (3-5%)	31.5	52.8	6	62	51	74	68	83
TARMAC	TUNSTEAD	26.7	50.0	6	56	45	74	66	86
HEIDELBERG MATERIALS	RIBBLESDALE (3-5%)	35.7	58.0	6	67	58	80	74	88
CEMEX	RUGBY	31.3	51.4	6	60	50	75	68	86
HOLCIM	CAULDON 52.5N	29.4	52.7	6	59	46	75	68	86
SOUTHERN-PREMIER	LEMONA	30.3	52.0	6	59	46	75	68	86
HOLCIM	CHATHAM LAGERDORF	31.2	54.7	33	65	57	78	72	87
SOUTHERN-PREMIER	PLATIN	No Sample	No Sample	n/a	n/a	n/a	n/a	n/a	n/a
TARMAC	DUNBAR	No Sample	No Sample	n/a	n/a	n/a	n/a	n/a	n/a
CEMEX	TILBURY	32.8	52.8	12	60	50	75	68	85
CIMPOR	ALHANDRA 52.5R	29.8	50.6	6	59	50	72	66	82
SOUTHERN-PREMIER	LIMERICK	30.4	51.1	6	60	48	76	69	87
DRAGON ALFA	MONJOS	No Sample	No Sample	n/a	n/a	n/a	n/a	n/a	n/a
DRAGON ALFA	METAPORQUERA	26.4	50.8	6	59	48	73	67	82
VICAT	ST. EGREVE	16.8	39.7	6	17	6	57	40	89
BREEDON	HOPE	30.7	54.2	21	62	54	75	69	84
CEMEX (LEITH)	ALCANAR	No Sample	No Sample	n/a	n/a	n/a	n/a	n/a	n/a
SECIL	OUTAO	No Sample	No Sample	n/a	n/a	n/a	n/a	n/a	n/a
HEIDELBERG MATERIALS	KETTON PLC (9-13%)	38.3	56.5	6	63	56	73	69	81
HEIDELBERG MATERIALS	PADESWOOD PLC (8-12%)	No Sample	No Sample	n/a	n/a	n/a	n/a	n/a	n/a
BREEDON	HOPE PLC	36.5	54.0	6	61	53	73	68	83
HOLCIM	OGGAZ	29.1	52.8	28	65	55	79	73	89

The evoBuildLow Carbon GGBS contained no additional materials others than those permitted according to BS EN 15167-1.

Heidelberg Materials UK has used all reasonable care to ensure the information herein contained is accurate but to the extent permitted in law, no liability can be accepted by Heidelberg Materials UK for any loss, damage, cost or expense arising from any inaccuracy, whether due to negligence or otherwise.

Signed:



Dr Nina Cardinal, Dipl.Ing., CEng, MICT. Technical Strategy Director