



1333

Heidelberg Materials UK
Second Floor, Arena Court, Crown Lane
Maidenhead, Berkshire, SL6 8QZ
Ribblesdale Works
1333-CPR-00127



Cement Test Report

Heidelberg Materials
UK
Ketton
Stamford
PE9 3SX
Tel: 0330 123 2074
Fax: 01780 727008

Results of tests made at the laboratories of the company on samples of
Ribblesdale PC, BS EN 197-1:2011 - CEM I 52,5N

Dispatched from Ribblesdale during week ending
and during week ending

19-Jul-26 (Week No. 2026-28)
28-Jun-26 (Week No. 2026-25) for 28 day results

Date	Fineness	Setting Time	Soundness	Compressive Strength			Chloride	Alkali	
	Specific Surface (m ² /kg)	Initial (mins)	Expansion (mm)	40mm x 40mm x 160mm Mortar prisms			mean of 25 %	Certified Average of 25 Alkali % Na ₂ O eq	Standard Deviation
				2 Days (N/mm ²)	7 Days (N/mm ²)	28 Days (N/mm ²)			
13-Jul-26	405	125	0	42.0	53.0		0.06	0.68	0.03
14-Jul-26	395	130		41.5	53.0		0.06	0.68	0.03
15-Jul-26	390	130		42.0	53.0		0.06	0.68	0.03
16-Jul-26	390	120		41.0	53.0		0.06	0.68	0.03
17-Jul-26	395	130		41.5	52.5		0.06	0.68	0.03
Average	395	125		41.5	53.0				
22-Jun-26	395	125	1	38.0	51.5	62.5	0.06	0.68	0.02
23-Jun-26	410	125		39.5	52.0	60.0	0.06	0.68	0.03
24-Jun-26	410	120		40.0	51.5	62.0	0.06	0.68	0.02
25-Jun-26	415	120		40.0	51.0	60.0	0.06	0.68	0.03
26-Jun-26	415	135		38.5	51.0	60.0	0.06	0.68	0.03
Average	410	125		39.0	51.5	61.0			

Product Declaration:

Declared Mean Alkali (%) = 0.75 (Max)

Declared Mean Chloride content (%) = 0.07 (Max)

For and on behalf of
HEIDELBERG MATERIALS UK

Dr Nina Cardinal, Dipl.Ing., CEng, MICT
Technical Strategy Director
Heidelberg Materials UK

Heidelberg Materials UK has used all reasonable care to ensure the information herein contained is accurate but to the extent permitted in law, no liability can be accepted by Heidelberg Materials UK for any loss, damage, cost or expense arising from any inaccuracy, whether due to negligence or otherwise.