

Port Talbot - February 2026

Combinations of evoBuild Low Carbon GGBS supplied from Heidelberg Materials UK in combination with the CEM I Portland Cements and CEM II Portland Limestone Cements (PLC) listed below conform with the requirements of BS 8500-2:2023 over the indicated range of proportions. The compressive strength results are for tests carried out in accordance with BS EN 197-1 with 50% evoBuild Low Carbon GGBS in combination with the indicated cement. The combination of cement sources in bold text have been evaluated for conformity for less than six months.

In order to establish the designation of the combination as per Table 1 of BS 8500-2:2023, the user requires to know the limestone content of the cement. For cements supplied by Heidelberg Materials UK, this is shown in brackets in the table below. For cements of other sources the user should refer to the supplier for this information.

Composite samples for Heidelberg Materials UK cements and evoBuild Low Carbon GGBS are obtained by blending not less than 8 spot samples of similar mass, taken at regular intervals throughout the relevant period. For information on composite samples of other cement sources, the user should refer to the supplier.

Cement Source		Compressive Strength N/mm ²		evoBuild Low Carbon GGBS Percentage Range					
				42.5L		32.5L		22.5	
Company	Source	7 day	28 day	Min	Max	Min	Max	Min	Max
TARMAC	TUNSTEAD	25.8	49.9	6	59	44	77	70	86
CEMEX	RUGBY	30.5	52.0	6	59	48	73	66	84
SOUTHERN-PREMIER	LEMONA	29.8	52.1	6	59	46	76	69	87
HOLCIM	CHATHAM LAGERDORF	33.5	56.5	15	69	59	82	76	90
CEMEX	TILBURY	30.3	51.3	6	59	49	73	67	84
SOUTHERN-PREMIER	LIMERICK	29.4	49.9	6	55	29	71	64	82
HOLCIM	CAULDON 52.5N	27.7	47.7	6	58	44	78	69	88
HEIDELBERG MATERIALS	PADESWOOD (3-5%)	30.6	53.8	6	62	50	74	69	84
BREEDON	HOPE	29.5	54.1	19	62	53	74	68	84
HEIDELBERG MATERIALS	KETTON (3-5%)	27.7	50.1	6	57	47	70	64	80
TARMAC	ABERTHAW	29.8	51.4	15	60	49	75	68	84
TARMAC	ABERTHAW PLC	30.6	49.3	6	57	42	73	66	85
CEMEX (LEITH)	ALCANAR	28.9	52.5	16	62	51	78	71	87
CIMPOR	ALHANDRA 52.5R	29.0	48.0	6	60	51	73	67	83
HOLCIM	CAULDON PLC	30.3	52.2	6	64	47	77	71	86
TARMAC	DUNBAR	19.3	45.4	6	53	40	72	63	90
BREEDON	HOPE PLC	34.2	54.5	6	61	53	74	68	84
HEIDELBERG MATERIALS	KETTON PLC (9-13%)	34.8	55.5	11	63	54	74	69	83
PREMIER	LIMERICK PLC	31.0	44.6	6	55	36	68	62	77
DRAGON ALFA	METAPORQUERA PLC	31.1	51.2	6	58	45	72	66	82
HOLCIM	OGGAZ	26.4	51.8	19	63	54	76	70	87
DRAGON ALFA	METAPORQUERA	31.8	51.5	6	60	49	73	67	82
PREMIER CEMENT	PLATIN (GARSTON) PLC	31.1	50.1	6	56	43	70	63	80
SOUTHERN-PREMIER	PLATIN	30.4	51.7	6	60	47	76	69	85
HEIDELBERG MATERIALS	RIBBLESDALE (3-5%)	32.6	54.7	6	63	53	77	71	86
CEMEX	RUGBY PLC	31.2	53.1	11	60	51	73	67	82
CEMEX	TILBURY PLC	32.3	50.8	6	61	51	74	68	83
HEIDELBERG MATERIALS	PADESWOOD PLC (8-12%)	No Sample	No Sample	n/a	n/a	n/a	n/a	n/a	n/a
SECIL	OUTAO	No Sample	No Sample	n/a	n/a	n/a	n/a	n/a	n/a
VICAT	ST. EGREVE	No Sample	No Sample	n/a	n/a	n/a	n/a	n/a	n/a
CEMEX	NEWPORT-PLATIN	No Sample	No Sample	n/a	n/a	n/a	n/a	n/a	n/a
TILLICOULTRY	LAGAN	No Sample	No Sample	n/a	n/a	n/a	n/a	n/a	n/a
DRAGON ALFA	MONJOS	No Sample	No Sample	n/a	n/a	n/a	n/a	n/a	n/a

The evoBuild Low Carbon GGBS contained no additional materials others than those permitted according to BS EN 15167-1.

Heidelberg Materials UK has used all reasonable care to ensure the information herein contained is accurate but to the extent permitted in law, no liability can be accepted by Heidelberg Materials UK for any loss, damage, cost or expense arising from any inaccuracy, whether due to negligence or otherwise.

Signed:

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