

## Chemical Report

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Composition of Ribblesdale PC, EN 197-1:2011, CEM I 52,5N  
Dispatched from Ribblesdale  
Chemical analysis for week ending 24-May-26

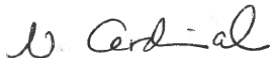
Week No. 2026-20

Compound	%
SiO <sub>2</sub>	19.19
Al <sub>2</sub> O <sub>3</sub>	4.67
Fe <sub>2</sub> O <sub>3</sub>	2.40
CaO	62.81
MgO	2.36
SO <sub>3</sub>	3.37
K <sub>2</sub> O	0.69
Na <sub>2</sub> O	0.25
Cl	0.06
Loss on Ignition	2.14
Not Detected	2.05
Total	97.95

	%
Insol Residue	0.74
Free CaO	1.8
Certified Average Alkali Na <sub>2</sub> O (Equiv)	0.69
LSF (x 100)	99.29

Clinker compounds by Rietveld analysis	
C <sub>3</sub> S	59.6
C <sub>2</sub> S	14.5
C <sub>3</sub> A	8.4
C <sub>4</sub> AF	5.5

For and on behalf of  
HEIDELBERG MATERIALS UK



Dr Nina Cardinal, Dipl.Ing., CEng, MICT  
Technical Strategy Director  
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