

Chemical Report

Heidelberg Materials
UK
Ketton
Stamford
PE9 3SX
Tel: 0330 123 2074
Fax: 01780 727008

Composition of Ketton PC, EN 197-1:2011, CEM I 52,5N
Dispatched from Ketton
Chemical analysis for week ending 24-May-26

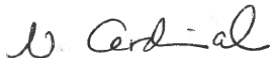
Week No. 2026-20

Compound	%
SiO ₂	20.44
Al ₂ O ₃	4.99
Fe ₂ O ₃	3.04
CaO	64.57
MgO	1.12
SO ₃	3.32
K ₂ O	0.50
Na ₂ O	0.31
Cl	0.05
Loss on Ignition	3.24
Not Detected	-1.57
Total	101.57

	%
Insol Residue	1.18
Free CaO	0.4
Certified Average Alkali Na ₂ O (Equiv)	0.64
LSF (x 100)	95.47

Clinker compounds by Rietveld analysis	
C ₃ S	60.5
C ₂ S	14.3
C ₃ A	9.0
C ₄ AF	7.8

For and on behalf of
HEIDELBERG MATERIALS UK



Dr Nina Cardinal, Dipl.Ing., CEng, MICT
Technical Strategy Director
Heidelberg Materials UK

Heidelberg Materials UK has used all reasonable care to ensure the information herein contained is accurate but to the extent permitted in law, no liability can be accepted by Heidelberg Materials UK for any loss, damage, cost or expense arising from any inaccuracy, whether due to negligence or otherwise.