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 Ketton Works
 1333-CPR-00254



Cement Test Report

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Results of tests made at the laboratories of the company on samples of
 Ketton PLC 52,5N, BS EN 197-1:2011 - CEM II/A-LL 52,5N

Dispatched from Ketton during week ending
 and during week ending

05-Apr-26 (Week No. 2026-13)

15-Mar-26 (Week No. 2026-10) for 28 day results

Date	Fineness Specific Surface (m ² /kg)	Setting Time Initial (mins)	Soundness Expansion (mm)	Compressive Strength			Chloride %	Alkali	
				40mm x 40mm x 160mm Mortar prisms				Certified Average Alkali % Na ₂ O eq	Standard Deviation
				2 Days (N/mm ²)	7 Days (N/mm ²)	28 Days (N/mm ²)			
30-Mar-26	505	160	0	37.0	53.5		0.04	0.63	0.03
01-Apr-26	510	175		38.0	54.0		0.04	0.63	0.03
Average	510	170		37.5	54.0		0.04		0.03
09-Mar-26	530	155	0	39.5	53.5	65.0	0.04	0.64	0.02
11-Mar-26	530	195		35.5	54.5	61.0	0.04	0.64	0.02
Average	530	175		37.5	54.0	63.0	0.04		0.02

Product Declaration:

Declared Mean Alkali (%) = 0.75 (Max)

Declared Chloride content (%) = 0.07 (Max)

For and on behalf of
 HEIDELBERG MATERIALS UK

Dr Nina Cardinal, Dipl.Ing., CEng, MICT
 Technical Strategy Director
 Heidelberg Materials UK

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