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 Ketton Works  
 1333-CPR-00254



## Cement Test Report

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Results of tests made at the laboratories of the company on samples of  
 Ketton PLC 52,5N, BS EN 197-1:2011 - CEM II/A-LL 52,5N

Dispatched from Ketton during week ending 01-Mar-26 (Week No. 2026-8 )  
 and during week ending 08-Feb-26 (Week No. 2026-5 ) for 28 day results

Date	Fineness Specific Surface (m <sup>2</sup> /kg)	Setting Time Initial (mins)	Soundness Expansion (mm)	Compressive Strength			Chloride %	Alkali	
				40mm x 40mm x 160mm Mortar prisms				Certified Average Alkali % Na <sub>2</sub> O eq	Standard Deviation
				2 Days (N/mm <sup>2</sup> )	7 Days (N/mm <sup>2</sup> )	28 Days (N/mm <sup>2</sup> )			
23-Feb-26	515	185	0	39.0	53.5		0.04	0.63	0.02
25-Feb-26	530	165		39.5	56.5		0.04	0.63	0.02
Average	525	175		39.5	55.0		0.04		0.02
02-Feb-26	495	165	0	36.5	53.0	64.5	0.04	0.62	0.02
04-Feb-26	500	165		33.0	51.5	65.0	0.04	0.62	0.02
Average	500	165		35.0	52.5	65.0	0.04		0.02

**Product Declaration:**

Declared Mean Alkali (%) = 0.75 (Max)  
 Declared Chloride content (%) = 0.07 (Max)

For and on behalf of  
 HEIDELBERG MATERIALS UK

*N. Cardinal*  
 Dr Nina Cardinal, Dipl.Ing., CEng, MICT  
 Technical Strategy Director  
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