



Heidelberg Materials UK
Second Floor, Arena Court, Crown Lane
Maidenhead, Berkshire, SL6 8QZ
Ketton Works
1333-CPR-00254



Cement Test Report

Heidelberg Materials UK
Ketton
Stamford
PE9 3SX
Tel: 0330 123 2074
Fax: 01780 727008

Results of tests made at the laboratories of the company on samples of
Ketton PLC 52,5N, BS EN 197-1:2011 - CEM II/A-LL 52,5N

Dispatched from Ketton during week ending
and during week ending

11-Jan-26 (Week No. 2026-1)
21-Dec-25 (Week No. 2025-50) for 28 day results

Date	Fineness	Setting Time	Soundness	Compressive Strength			Chloride	Alkali	
	Specific Surface (m²/kg)	Initial (mins)	Expansion (mm)	40mm x 40mm x 160mm Mortar prisms			%	Certified Average Alkali % Na₂O eq	Standard Deviation
				2 Days (N/mm²)	7 Days (N/mm²)	28 Days (N/mm²)			
05-Jan-26	505	190	0	34.0	51.5		0.04	0.62	0.02
07-Jan-26	505	175		35.5	52.5		0.04	0.62	0.02
Average	505	185		35.0	52.0		0.04		0.02
15-Dec-25	535	190	1	35.5	53.5	60.5	0.04	0.62	0.03
17-Dec-25	525	185		38.0	55.0	63.5	0.04	0.62	0.03
Average	530	190		37.0	54.5	62.0	0.04		0.03

Product Declaration:

Declared Mean Alkali (%) = 0.75 (Max)

Declared Chloride content (%) = 0.07 (Max)

For and on behalf of
HEIDELBERG MATERIALS UK


Dr Nina Cardinal, Dipl.Ing., CEng, MICT
Technical Strategy Director
Heidelberg Materials UK

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