



Heidelberg Materials UK
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Ketton Works
1333-CPR-00122



Cement Test Report

Heidelberg Materials UK
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Results of tests made at the laboratories of the company on samples of
Ketton PC, BS EN 197-1:2011 - CEM I 52,5N

Dispatched from Ketton during week ending
and during week ending

28-Dec-25 (Week No. 2025-51)
07-Dec-25 (Week No. 2025-48) for 28 day results

Date	Fineness	Setting Time	Soundness	Compressive Strength			Chloride	Alkali	
	Specific Surface (m²/kg)	Initial (mins)	Expansion (mm)	40mm x 40mm x 160mm Mortar prisms			%	Certified Average Alkali % Na₂O eq	Standard Deviation
				2 Days (N/mm²)	7 Days (N/mm²)	28 Days (N/mm²)			
Average									
01-Dec-25	460	155	1	31.0	48.0	63.0	0.04	0.64	0.03
02-Dec-25	455	165		33.0	50.5	63.5	0.04	0.64	0.03
03-Dec-25	450	165		31.5	48.0	65.0	0.04	0.64	0.03
05-Dec-25	460	175		33.0	52.0	67.0	0.04	0.64	0.03
Average	455	165	1	32.0	49.5	64.5	0.04		0.03

Product Declaration:

Declared Mean Alkali (%) = 0.75 (Max)

Declared Chloride content (%) = 0.07 (Max)

For and on behalf of
HEIDELBERG MATERIALS UK


Dr Nina Cardinal, Dipl.Ing., CEng, MICT
Technical Strategy Director
Heidelberg Materials UK

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