



Heidelberg Materials UK
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Ketton Works
1333-CPR-00254



Cement Test Report

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Results of tests made at the laboratories of the company on samples of
Ketton PLC 52,5N, BS EN 197-1:2011 - CEM II/A-LL 52,5N

Dispatched from Ketton during week ending
and during week ending

07-Dec-25 (Week No. 2025-48)
16-Nov-25 (Week No. 2025-45) for 28 day results

Date	Fineness	Setting Time	Soundness	Compressive Strength			Chloride	Alkali	
	Specific Surface (m²/kg)	Initial (mins)	Expansion (mm)	40mm x 40mm x 160mm Mortar prisms			%	Certified Average Alkali % Na₂O eq	Standard Deviation
				2 Days (N/mm²)	7 Days (N/mm²)	28 Days (N/mm²)			
01-Dec-25	510	160	0	36.0	53.0		0.04	0.62	0.03
03-Dec-25	510	170		35.5	51.0		0.04	0.62	0.03
Average	510	165		36.0	52.0		0.04		0.03
10-Nov-25	505	170	1	37.0	53.5	63.5	0.04	0.63	0.03
12-Nov-25	510	175		35.5	49.5	61.0	0.04	0.62	0.03
Average	510	175	1	36.5	51.5	62.5	0.04		0.03

Product Declaration:

Declared Mean Alkali (%) = 0.75 (Max)
Declared Chloride content (%) = 0.07 (Max)

For and on behalf of
HEIDELBERG MATERIALS UK

Dr Nina Cardinal, Dipl.Ing., CEng, MICT
Technical Strategy Director
Heidelberg Materials UK

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