



Heidelberg Materials UK
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Maidenhead, Berkshire, SL6 8QZ
Padeswood Works
1333-CPR-00121



Cement Test Report

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Results of tests made at the laboratories of the company on samples of
Padeswood PC, BS EN 197-1:2011 - CEM I 52,5N

Dispatched from Padeswood during week ending
and during week ending

23-Nov-25 (Week No. 2025-46)
02-Nov-25 (Week No. 2025-43) for 28 day results

Date	Fineness	Setting Time	Soundness	Compressive Strength			Chloride	Alkali	
	Specific Surface (m ² /kg)	Initial (mins)	Expansion (mm)	40mm x 40mm x 160mm Mortar prisms			%	Certified Average Alkali % Na ₂ O eq	Standard Deviation
				2 Days (N/mm ²)	7 Days (N/mm ²)	28 Days (N/mm ²)			
17-Nov-25	400	160	2	29.0	47.5		0.05	0.52	0.03
17-Nov-25	395	165		28.0	46.0		0.05	0.52	0.03
20-Nov-25	410	150		30.5	49.0		0.05	0.52	0.03
21-Nov-25	405	140		29.5	47.5		0.05	0.53	0.03
Average	405	155	1	29.5	47.5		0.05		0.03
27-Oct-25	385	175	1	27.0	45.0	57.5	0.04	0.49	0.02
28-Oct-25	395			30.0	47.0	58.5	0.04	0.49	0.03
30-Oct-25	405	165		29.0	46.5	60.0	0.04	0.50	0.03
31-Oct-25	400	165	1	30.5	52.0	62.0	0.04	0.50	0.03
Average	395		1	29.0	47.5	59.5	0.04		0.02

Product Declaration:

Declared Mean Alkali (%) = 0.75 (Max)

Declared Chloride content (%) = 0.07 (Max)

For and on behalf of
HEIDELBERG MATERIALS UK


Dr Nina Cardinal, Dipl.Ing., CEng, MICT
Technical Strategy Director
Heidelberg Materials UK

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