



Heidelberg Materials UK
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Ketton Works
1333-CPR-00254



Cement Test Report

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Results of tests made at the laboratories of the company on samples of
Ketton PLC 52,5N, BS EN 197-1:2011 - CEM II/A-LL 52,5N

Dispatched from Ketton during week ending
and during week ending

02-Nov-25 (Week No. 2025-43)
12-Oct-25 (Week No. 2025-40) for 28 day results

Date	Fineness	Setting Time	Soundness	Compressive Strength			Chloride	Alkali	
	Specific Surface (m²/kg)	Initial (mins)	Expansion (mm)	40mm x 40mm x 160mm Mortar prisms			%	Certified Average Alkali % Na₂O eq	Standard Deviation
				2 Days (N/mm²)	7 Days (N/mm²)	28 Days (N/mm²)			
27-Oct-25	495	180	1	38.0	54.5		0.04	0.62	0.05
29-Oct-25	500	185		35.0	51.0		0.04	0.62	0.04
Average	500	185	1	36.5	53.0		0.04		0.05
06-Oct-25	510	160	0	39.5	54.0	64.5	0.04	0.64	0.06
08-Oct-25	515	160		35.5	53.0	62.5	0.04	0.63	0.06
Average	515	160		37.5	53.5	63.5	0.04		0.06

Product Declaration:

Declared Mean Alkali (%) = 0.75 (Max)

Declared Chloride content (%) = 0.07 (Max)

For and on behalf of
HEIDELBERG MATERIALS UK


Dr Nina Cardinal, Dipl.Ing., CEng, MICT
Technical Strategy Director
Heidelberg Materials UK

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