



Heidelberg Materials UK
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Ketton Works
1333-CPR-00254



Cement Test Report

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Results of tests made at the laboratories of the company on samples of
Ketton PLC 52,5N, BS EN 197-1:2011 - CEM II/A-LL 52,5N

Dispatched from Ketton during week ending
and during week ending

05-Oct-25 (Week No. 2025-39)
14-Sep-25 (Week No. 2025-36) for 28 day results

Date	Fineness	Setting Time	Soundness	Compressive Strength			Chloride	Alkali	
	Specific Surface (m²/kg)	Initial (mins)	Expansion (mm)	40mm x 40mm x 160mm Mortar prisms			%	Certified Average Alkali % Na₂O eq	Standard Deviation
				2 Days (N/mm²)	7 Days (N/mm²)	28 Days (N/mm²)			
29-Sep-25	505	150	0	35.5	50.0		0.04	0.64	0.06
01-Oct-25	500	140		37.0	52.5		0.04	0.64	0.05
Average	505	145		36.5	51.5		0.04		0.06
08-Sep-25	515	140	0	36.0	50.0	61.0	0.04	0.66	0.05
10-Sep-25	525	150		36.0	47.0	61.0	0.04	0.65	0.06
Average	520	145		36.0	48.5	61.0	0.04		0.05

Product Declaration:

Declared Mean Alkali (%) = 0.75 (Max)

Declared Chloride content (%) = 0.07 (Max)

For and on behalf of
HEIDELBERG MATERIALS UK


Dr Nina Cardinal, Dipl.Ing., CEng, MICT
Technical Strategy Director
Heidelberg Materials UK

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