



Heidelberg Materials UK
Second Floor, Arena Court, Crown Lane
Maidenhead, Berkshire, SL6 8QZ
Ribblesdale Works
1333-CPR-00127



Cement Test Report

Heidelberg Materials UK
Ketton
Stamford
PE9 3SX
Tel: 0330 123 2074
Fax: 01780 727008

Results of tests made at the laboratories of the company on samples of
Ribblesdale PC, BS EN 197-1:2011 - CEM I 52,5N

Dispatched from Ribblesdale during week ending
and during week ending

28-Sep-25 (Week No. 2025-38)
07-Sep-25 (Week No. 2025-35) for 28 day results

Date	Fineness	Setting Time	Soundness	Compressive Strength			Chloride	Alkali	
	Specific Surface (m ² /kg)	Initial (mins)	Expansion (mm)	40mm x 40mm x 160mm Mortar prisms			%	Certified Average Alkali % Na ₂ O eq	Standard Deviation
				2 Days (N/mm ²)	7 Days (N/mm ²)	28 Days (N/mm ²)			
22-Sep-25	395	100	1	36.5	49.5		0.07	0.68	0.03
23-Sep-25	400	130		39.5	53.0		0.07	0.68	0.03
24-Sep-25	405	140		40.5	52.0		0.07	0.68	0.03
25-Sep-25	400	120		39.5	49.0		0.07	0.68	0.03
26-Sep-25	415	110		42.5	53.5		0.07	0.68	0.03
Average	405	120		39.5	51.5		0.07		0.03
01-Sep-25	440	110	1	37.0	48.5	59.5	0.07	0.67	0.03
02-Sep-25	445	110	1	37.5	48.0	59.5	0.07	0.67	0.03
03-Sep-25	435	110		36.5	47.5	58.0	0.07	0.67	0.02
04-Sep-25	435	120		37.0	51.0	61.0	0.07	0.67	0.02
05-Sep-25	425	110		37.5	49.0	59.0	0.07	0.67	0.02
Average	435	110		37.0	49.0	59.5	0.07		0.03

Product Declaration:

Declared Mean Alkali (%) = 0.75 (Max)

Declared Chloride content (%) = 0.07 (Max)

For and on behalf of
HEIDELBERG MATERIALS UK


Dr Nina Cardinal, Dipl.Ing., CEng, MICT
Technical Strategy Director
Heidelberg Materials UK

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