



Heidelberg Materials UK
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Maidenhead, Berkshire, SL6 8QZ
Padeswood Works
1333-CPR-00121



Cement Test Report

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Results of tests made at the laboratories of the company on samples of
Padeswood PC, BS EN 197-1:2011 - CEM I 52,5N

Dispatched from Padeswood during week ending
and during week ending

06-Jul-25 (Week No. 2025-26)
15-Jun-25 (Week No. 2025-23) for 28 day results

Date	Fineness	Setting Time	Soundness	Compressive Strength			Chloride	Alkali	
	Specific Surface (m ² /kg)	Initial (mins)	Expansion (mm)	40mm x 40mm x 160mm Mortar prisms			%	Certified Average Alkali % Na ₂ O eq	Standard Deviation
				2 Days (N/mm ²)	7 Days (N/mm ²)	28 Days (N/mm ²)			
30-Jun-25	390	160	1	28.0	49.5		0.03	0.48	0.04
01-Jul-25	405	155		29.5	49.5		0.03	0.48	0.04
03-Jul-25	405	150		29.5	43.5		0.03	0.48	0.04
04-Jul-25	395	140		28.5	50.0		0.03	0.48	0.04
Average	400	150	1	29.0	48.0		0.03		0.04
09-Jun-25	405	195	1	25.0	45.0	58.0	0.04	0.51	0.03
10-Jun-25	415	185		25.5	44.0	58.5	0.04	0.51	0.03
12-Jun-25	420	180		27.5	45.0	61.0	0.04	0.51	0.04
13-Jun-25	395	140		28.5	47.5	60.0	0.04	0.51	0.04
Average	410	175		26.5	45.5	59.5	0.04		0.03

Product Declaration:

Declared Mean Alkali (%) = 0.75 (Max)

Declared Chloride content (%) = 0.07 (Max)

For and on behalf of
HEIDELBERG MATERIALS UK


Dr Nina Cardinal, Dipl.Ing., CEng, MICT
Technical Strategy Director
Heidelberg Materials UK

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