



Heidelberg Materials UK
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Ketton Works
1333-CPR-00254



Cement Test Report

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Results of tests made at the laboratories of the company on samples of
Ketton PLC 52,5N, BS EN 197-1:2011 - CEM II/A-LL 52,5N

Dispatched from Ketton during week ending
and during week ending

29-Jun-25 (Week No. 2025-25)
08-Jun-25 (Week No. 2025-22) for 28 day results

Date	Fineness	Setting Time	Soundness	Compressive Strength			Chloride	Alkali	
	Specific Surface (m²/kg)	Initial (mins)	Expansion (mm)	40mm x 40mm x 160mm Mortar prisms			%	Certified Average Alkali % Na₂O eq	Standard Deviation
				2 Days (N/mm²)	7 Days (N/mm²)	28 Days (N/mm²)			
23-Jun-25	500	160	0	35.5	49.0		0.04	0.68	0.02
25-Jun-25	525	155		37.0	51.0		0.04	0.68	0.02
Average	515	160		36.5	50.0		0.04		0.02
02-Jun-25	495	170	1	38.0	53.0	62.0	0.04	0.68	0.02
04-Jun-25	485	175		35.5	51.5	60.5	0.04	0.68	0.02
Average	490	175	1	37.0	52.5	61.5	0.04		0.02

Product Declaration:

Declared Mean Alkali (%) = 0.75 (Max)

Declared Chloride content (%) = 0.07 (Max)

For and on behalf of
HEIDELBERG MATERIALS UK


Dr Nina Cardinal, Dipl.Ing., CEng, MICT
Technical Strategy Director
Heidelberg Materials UK

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