

Port Talbot - March 2025

Combinations of evoBuild Low Carbon GGBS supplied from Heidelberg Materials UK in combination with the CEM I Portland Cements and CEM II Portland Limestone Cements (PLC) listed below conform with the requirements of BS 8500-2:2023 over the indicated range of proportions. The compressive strength results are for tests carried out in accordance with BS EN 197-1 with 50% evoBuild Low Carbon GGBS in combination with the indicated cement. The combination of cement sources in bold text have been evaluated for conformity for less than six months.

In order to establish the designation of the combination as per Table 1 of BS 8500-2:2023, the user requires to know the limestone content of the cement. For cements supplied by Heidelberg Materials UK, this is shown in brackets in the table below. For cements of other sources the user should refer to the supplier for this information.

Composite samples for Heidelberg Materials UK cements and evoBuild Low Carbon GGBS are obtained by blending not less than 8 spot samples of similar mass, taken at regular intervals throughout the relevant period. For information on composite samples of other cement sources, the user should refer to the supplier.

Cement Source		Compressive Strength N/mm2		evoBuild Low Carbon GGBS Percentage Range					
				42.5L		32.5L		22.5	
Company	Source	7 day	28 day	Min	Max	Min	Max	Min	Max
HOLCIM	ABERTHAW	31.0	51.0	6	55	43	74	67	83
DRAGON ALFA	METAPORQUERA PLC	31.7	52.6	6	64	50	77	72	86
HOLCIM	ABERTHAW PLC	32.6	52.3	6	58	45	74	67	85
CEMEX	RUGBY PLC	31.4	53.5	6	67	55	78	73	87
CEMEX	TILBURY PLC	31.7	53.5	6	62	45	77	71	86
CEMEX	NEWPORT-PLATIN	No	Sample	n/a	n/a	n/a	n/a	n/a	n/a
HOLCIM	CAULDON PLC	No	Sample	n/a	n/a	n/a	n/a	n/a	n/a
HEIDELBERG MATERIALS	KETTON (3-5%)	32.5	50.3	6	61	47	77	71	87
HOLCIM	CAULDON 52.5N	30.7	49.1	10	62	45	79	73	89
HEIDELBERG MATERIALS	PADESWOOD (3-5%)	33.4	53.6	6	59	47	73	67	83
TARMAC	TUNSTEAD	25.9	53.5	10	68	50	80	75	88
HOLCIM	RIBBLESDALE (3-5%)	32.7	50.8	6	57	47	72	65	87
CEMEX	RUGBY	32.4	52.6	6	59	45	76	69	86
SOUTHERN-PREMIER	LEMONA	30.8	52.3	6	65	48	80	74	90
TARMAC	DUNBAR	22.6	49.7	6	51	44	74	65	80
HOLCIM	CHATHAM LAGERDORF	33.4	56.1	6	67	54	80	75	90
SOUTHERN-PREMIER	PLATIN	No	Sample	n/a	n/a	n/a	n/a	n/a	n/a
CEMEX	TILBURY	30.8	53.2	6	59	43	76	69	86
HOLCIM	COOKSTOWN	No	Sample	n/a	n/a	n/a	n/a	n/a	n/a
HOLCIM	ALHANDRA 52.5R	33.6	53.7	6	64	55	76	71	85
BREEDON	HOPE	30.0	52.8	6	61	49	77	70	89
SOUTHERN-PREMIER	LIMERICK	28.3	46.5	6	56	28	71	64	83
DRAGON ALFA	METAPORQUERA	31.8	54.1	6	63	52	75	70	83
VICAT	ST. EGREVE	No	Sample	n/a	n/a	n/a	n/a	n/a	n/a
CEMEX (LEITH)	ALCANAR	28.9	50.2	15	59	48	77	69	90
TILICOUNTRY	LAGAN	No	Sample	n/a	n/a	n/a	n/a	n/a	n/a
HEIDELBERG MATERIALS	KETTON PLC (9-13%)	34.7	52.9	6	60	51	72	67	82
HEIDELBERG MATERIALS	PADESWOOD PLC (8-12%)	No	Sample	n/a	n/a	n/a	n/a	n/a	n/a
PREMIER CEMENT	CEMENTOS MOLINS	No	Sample	n/a	n/a	n/a	n/a	n/a	n/a
BREEDON	HOPE PLC	34.8	53.6	6	62	48	77	70	87
HOLCIM	OGGAZ	29.4	54.9	6	65	55	76	71	85

The evoBuildLow Carbon GGBS contained no additional materials others than those permitted according to BS EN 15167-1.

Heidelberg Materials UK has used all reasonable care to ensure the information herein contained is accurate but to the extent permitted in law, no liability can be accepted by Heidelberg Materials UK for any loss, damage, cost or expense arising from any inaccuracy, whether due to negligence or otherwise.

Signed:



Dr Nina Cardinal, Dipl.Ing., CEng, MICT. Technical Strategy Director