



Heidelberg Materials UK
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Maidenhead, Berkshire, SL6 8QZ
Padeswood Works
1333-CPR-00121



Cement Test Report

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Results of tests made at the laboratories of the company on samples of
Padeswood PC, BS EN 197-1:2011 - CEM I 52,5N

Dispatched from Padeswood during week ending
and during week ending

04-May-25 (Week No. 2025-17)
13-Apr-25 (Week No. 2025-14) for 28 day results

Date	Fineness	Setting Time	Soundness	Compressive Strength			Chloride	Alkali	
	Specific Surface (m ² /kg)	Initial (mins)	Expansion (mm)	40mm x 40mm x 160mm Mortar prisms			%	Certified Average Alkali % Na ₂ O eq	Standard Deviation
				2 Days (N/mm ²)	7 Days (N/mm ²)	28 Days (N/mm ²)			
28-Apr-25	400	175	1	29.5	49.0		0.03	0.49	0.02
29-Apr-25	410	185		29.5	48.0		0.03	0.49	0.02
01-May-25	430	180		29.0	48.5		0.03	0.49	0.02
02-May-25	405	180		28.0	49.0		0.03	0.50	0.02
Average	410	180		29.0	48.5		0.03		0.02
07-Apr-25	405	180	1	27.5	46.0	58.0	0.04	0.50	0.03
08-Apr-25	430	175		27.0	47.5	62.0	0.04	0.50	0.03
10-Apr-25	405	185		30.0	49.0	63.0	0.03	0.50	0.03
11-Apr-25	400	175		28.0	49.5	62.0	0.03	0.50	0.03
Average	410	180	1	28.0	48.0	61.5	0.03		0.03

Product Declaration:

Declared Mean Alkali (%) = 0.75 (Max)

Declared Chloride content (%) = 0.07 (Max)

For and on behalf of
HEIDELBERG MATERIALS UK


Dr Nina Cardinal, Dipl.Ing., CEng, MICT
Technical Strategy Director
Heidelberg Materials UK

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