



Heidelberg Materials UK
Second Floor, Arena Court, Crown Lane
Maidenhead, Berkshire, SL6 8QZ
Ribblesdale Works
1333-CPR-00127



Cement Test Report

Heidelberg Materials UK
Ketton
Stamford
PE9 3SX
Tel: 0330 123 2074
Fax: 01780 727008

Results of tests made at the laboratories of the company on samples of
Ribblesdale PC, BS EN 197-1:2011 - CEM I 52,5N

Dispatched from Ribblesdale during week ending
and during week ending

06-Apr-25 (Week No. 2025-13)
16-Mar-25 (Week No. 2025-10) for 28 day results

Date	Fineness	Setting Time	Soundness	Compressive Strength			Chloride	Alkali	
	Specific Surface (m ² /kg)	Initial (mins)	Expansion (mm)	40mm x 40mm x 160mm Mortar prisms			%	Certified Average Alkali % Na ₂ O eq	Standard Deviation
				2 Days (N/mm ²)	7 Days (N/mm ²)	28 Days (N/mm ²)			
31-Mar-25	425	150	1	36.0	49.0		0.07	0.67	0.04
01-Apr-25	415	130		34.5	48.5		0.07	0.67	0.04
02-Apr-25	415	145		35.0	48.5		0.07	0.67	0.04
03-Apr-25	425	150		35.5	49.5		0.07	0.67	0.04
04-Apr-25	415	145		37.0	48.5		0.07	0.67	0.04
Average	420	145		35.5	49.0		0.07		0.04
10-Mar-25	415	125	2	35.0	48.5	60.0	0.07	0.66	0.04
11-Mar-25	410	130		36.0	49.0	61.0	0.07	0.66	0.05
12-Mar-25	425	130		38.0	49.0	61.5	0.07	0.66	0.05
13-Mar-25	425	140		37.0	49.5	60.5	0.07	0.65	0.04
14-Mar-25	425	135		38.0	51.5	61.0	0.07	0.65	0.04
Average	420	130	1	37.0	49.5	61.0	0.07		0.04

Product Declaration:

Declared Mean Alkali (%) = 0.75 (Max)

Declared Chloride content (%) = 0.07 (Max)

For and on behalf of
HEIDELBERG MATERIALS UK


Dr Nina Cardinal, Dipl.Ing., CEng, MICT
Technical Strategy Director
Heidelberg Materials UK

Heidelberg Materials UK has used all reasonable care to ensure the information herein contained is accurate but to the extent permitted in law, no liability can be accepted by Heidelberg Materials UK for any loss, damage, cost or expense arising from any inaccuracy, whether due to negligence or otherwise.