



Heidelberg Materials UK
Second Floor, Arena Court, Crown Lane
Maidenhead, Berkshire, SL6 8QZ
Ketton Works
1333-CPR-00254



Cement Test Report

Heidelberg Materials UK
Ketton
Stamford
PE9 3SX
Tel: 0330 123 2074
Fax: 01780 727008

Results of tests made at the laboratories of the company on samples of
Ketton PLC 52,5N, BS EN 197-1:2011 - CEM II/A-LL 52,5N

Dispatched from Ketton during week ending
and during week ending

23-Feb-25 (Week No. 2025-7)
02-Feb-25 (Week No. 2025-4) for 28 day results

Date	Fineness	Setting Time	Soundness	Compressive Strength			Chloride	Alkali	
	Specific Surface (m²/kg)	Initial (mins)	Expansion (mm)	40mm x 40mm x 160mm Mortar prisms			%	Certified Average Alkali % Na₂O eq	Standard Deviation
				2 Days (N/mm²)	7 Days (N/mm²)	28 Days (N/mm²)			
17-Feb-25	455	185	1	35.0	54.5		0.04	0.67	0.03
19-Feb-25	460	200		37.5	53.5		0.04	0.67	0.02
Average	460	195	1	36.5	54.0		0.04		0.03
27-Jan-25	470	180	1	35.0	51.5	62.0	0.04	0.66	0.03
29-Jan-25	470	195		34.0	51.5	61.5	0.04	0.66	0.03
Average	470	190	1	34.5	51.5	62.0	0.04		0.03

Product Declaration:

Declared Mean Alkali (%) = 0.75 (Max)

Declared Chloride content (%) = 0.07 (Max)

For and on behalf of
HEIDELBERG MATERIALS UK


Dr Nina Cardinal, Dipl.Ing., CEng, MICT
National Technical Manager
Heidelberg Materials UK

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